

Items Available for Immediate Shipment

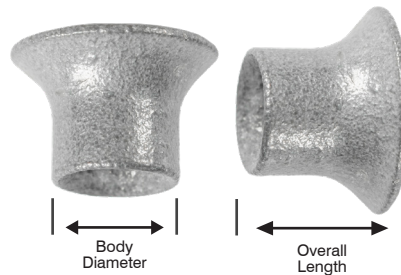
Self-Piercing Rivets for Aluminum & Steel Body Fastening

Self-piercing rivets (SPR) join two or more pieces of material using a rivet without a pre-drilled hole. Self-piercing rivets are a semi-tubular rivet driven at high force through the material layers to be joined, into a die which causes the tail of the rivet to flare out and form a joint.

The process requires no hole preparation and delivers high static strength similar to, or better than, spot welding. This process produces a fatigue resistant joint that is stronger than spot welding and less susceptible to corrosion. The use of coated, lightweight and high-strength materials, such as galvanized or pre-painted steel and aluminum makes welding these materials difficult and often not possible.

For general purpose use. Refer to application specifications when choosing the proper SPR.

- Material: Steel, H4 Hardness with patented ALAMC Coating
- When using SPR rivets refer to the vehicle manufacturers (OEM) repair instructions. A test rivet should be set when the material or material thickness changes. These steps are the only way to obtain a reliable riveting process
- Used by many OE manufacturers

























Auveco Part No.	Body Diameter	Overall Length	Unit Pkg.
25135	3.3mm	3.5mm	50
25136	3.3mm	4mm	50
25137	3.3mm	5mm	50
25138	3.3mm	6mm	50
25139	5.3mm	4mm	50
25140	5.3mm	5mm	50
25141	5.3mm	6mm	50
25142	5.3mm	6.5mm	50
25143	5.3mm	7mm	50
25144	5.3mm	7.5mm	50
25145	5.3mm	8mm	50
25146	5.3mm	9mm	50

For our Ford OEM Self-Piercing Rivets please see New Items Bulletin 466

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6949 Self-Piercing Rivets Quik-Select II

12 Varieties - 120 Pieces

6949					
 25135 Body Diameter: 3.3mm Overall Length: 3.5mm 	 25136 Body Diameter: 3.3mm Overall Length: 4mm 	 25137 Body Diameter: 3.3mm Overall Length: 5mm 	 25138 Body Diameter: 3.3mm Overall Length: 6mm 	 25139 Body Diameter: 5.3mm Overall Length: 4mm 	 25140 Body Diameter: 5.3mm Overall Length: 5mm 
 25141 Body Diameter: 5.3mm Overall Length: 6mm 	 25142 Body Diameter: 5.3mm Overall Length: 6.5mm 	 25143 Body Diameter: 5.3mm Overall Length: 7mm 	 25144 Body Diameter: 5.3mm Overall Length: 7.5mm 	 25145 Body Diameter: 5.3mm Overall Length: 8mm 	 25146 Body Diameter: 5.3mm Overall Length: 9mm 

6663BHM Self-Piercing Rivets

12 Varieties - 600 Pieces

6663BHM				BODY HARDWARE MASTER PROGRAM Self-Piercing Rivets					
25135  Body Diameter: 3.3mm Overall Length: 3.5mm 	25136  Body Diameter: 3.3mm Overall Length: 4mm 	25137  Body Diameter: 3.3mm Overall Length: 5mm 	25138  Body Diameter: 3.3mm Overall Length: 6mm 						
25139  Body Diameter: 5.3mm Overall Length: 4mm 	25140  Body Diameter: 5.3mm Overall Length: 5mm 	25141  Body Diameter: 5.3mm Overall Length: 6mm 	25142  Body Diameter: 5.3mm Overall Length: 6.5mm 						
25143  Body Diameter: 5.3mm Overall Length: 7mm 	25144  Body Diameter: 5.3mm Overall Length: 7.5mm 	25145  Body Diameter: 5.3mm Overall Length: 8mm 	25146  Body Diameter: 5.3mm Overall Length: 9mm 